

PLASTIC FRAME CHANGEABLE (METAL) NOSE PAD ARMS

PLASTIC FRAME TYPE



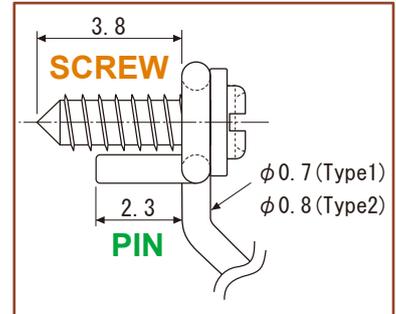
== Type1 / Type2 ==

ANTI-PULL OFF, ANTI-ROTATION STOPPER

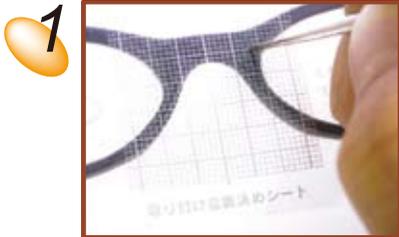


PIN & SCREW

2 POINT CONNECTION



INSTRUCTION MANUAL



Remove the temples from the frames. Cut off the plastic pads, and polish the area smooth using the acetate file. Polish with buff if necessary. Using the special grid paper, determine the pad arm positioning and make a mark for the pin locator.



Once the basic pad arm angle has been determined and adjusted, using the grid paper again, make a mark in the center of the pad arm ring that is flush to the frame. Remove the pad arms from the holes. Insert the 1.0mm bit drill into the drill vice (extending 4.0mm) and drill a hole in the location market.



To install stainless steel pad arms insert the $\Phi 0.7$ bit ($\Phi 0.8$ for beta titan parts) into the drill vice so only 3.0mm of the bit is protruding. Drill the pin holes at the location designated in step 1.

Note: For thin frames it may be necessary to cut the pin length. In such a situation, adjust the drill bit length accordingly.



Put the CNPA pad arms back in the pin slots and using the self-tapping screws that come with the set, tighten the pad arms against the frame.

Note: Extensive loosening and tightening of the screws will strip the threaded plastic hole, damaging the frame.



Insert the pin of each pad arm into the hole that you just drilled. Note: rotate the pad arms so that the angle will fit the general shape of the customer's face.



Once the pad arms have been tightened in place, slide in the nose pad arms and make any final adjustments to customer's nose.

Note: The CNPA are designed to work with the special pads that come with the set.

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