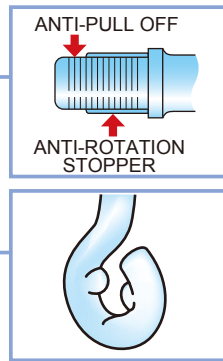
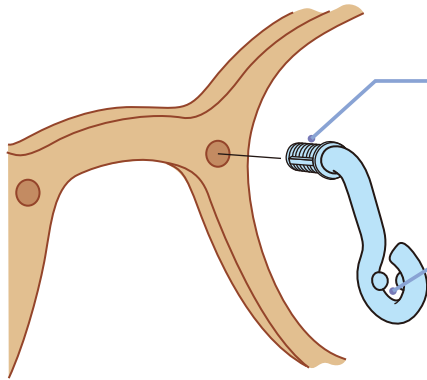


PLASTIC FRAME CHANGEABLE (METAL) NOSE PAD ARMS

PLASTIC FRAME TYPE

PLARM 2 PAT.



- ANTI-PULL OFF, ANTI-ROTATION STOPPER
- SPECIALIZED TOOL FOR EASY APPLICATION
- ONE-TOUCH NOSE PAD
(Standard screw-type nose pads may be inserted in the Plarm2)
- MADE FROM NYLON POLYMER

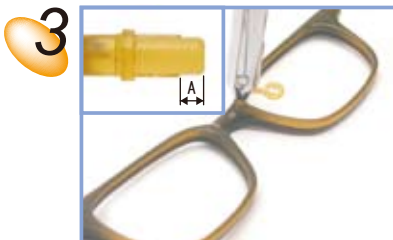
INSTRUCTION MANUAL



Detach the temples from the frame. Once you have cut off the formed nose pads, with cutters, filed down, and polished any remaining burrs, use the grid sheet to determine the insertion point of the Plarm2.



Using a 1.5mm drill, extend the end by about 3.5mm (or the same length of the insertion point on the Plarm2), and clamp it tightly. Drill a hole at the point marked on the frame in Step 1.
 Note1: Removing the burrs from around the hole makes the parts easier to insert.
 Note2: Should the frame be thinner than the protruding portion of the Plarm2 insert, cut the Plarm2 to the appropriate length.



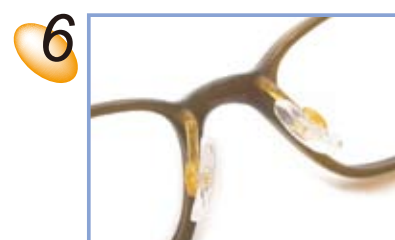
Place the Plarm2 into the specialized tool, and rotate the pad arm into the hole for the distance of "A" in the diagram. From that point on, take care NOT to rotate, and push the part directly into the hole.
 (Note: do not PUSH the part into the frame when you are rotating the initial "A" portion of the pad arm).
 Note: Once the part is fully inserted into the frame, the job is completed. Should the need to reinsert be necessary, it may be beneficial to add a small bit of cementing compound to the tip of the pad arm for reinsertion.



Once the arm pads are in, it is possible to rotate the arms a small amount for minor adjustments. Should major adjustments be required, heat the pad arms and bend them to the desired width and angle.
 Note: Do not expose the snap-in pad holder portion to direct heat as this will warp the parts and prevent proper installation of the pads.



Standard screw-in pads may be used. With a slight amount of force, snap the pad into the pad holder. All plastic hard pads, all silicon round pads may also be used.



Once the pad has been inserted into the pad arm, make the final adjustments to meet the shape of the customer's nose.

SUN-RAY CORPORATION

TOMTOM BLDG 5F 1-16-7, KITAHORIE, NISHIKU, OSAKA 550-0014, JAPAN
 TEL (81) 6-6533-2300 FAX (81) 6-6533-2305 E-mail: noriko@sun-rayosa.co.jp