

Pitarm^{PAT.}

※This product is designed for acetate frames only.

USER'S MANUAL

This manual uses the click-in type of nose pads (Pi-001) for installation.

THE PERFECT FIT WITH EASY
ADD-ON NOSE PADS!

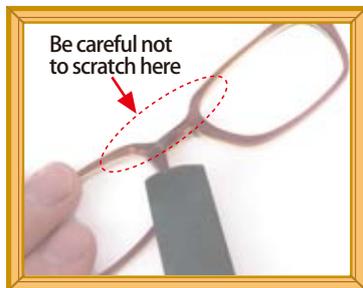


1. CUT



Using the special cutters, cut the plastic nose pad off the frame. Be careful not to damage or scratch the frame during this process.

2. FILE



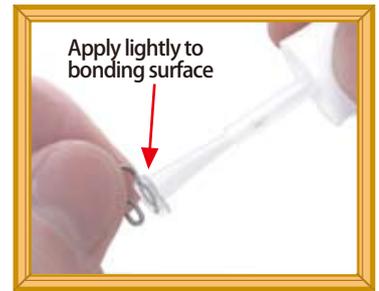
Using an acetate file, file any burrs or protrusions that may remain on the cut surface after step 1. Be careful not to file too vigorously as the shape of the frame may be changed, or difficult to remove scratches may be produced. To prevent scratches on the frame, it may be advisable to tape the surrounding areas. Buff smooth if necessary.

3. CHECK & BOND



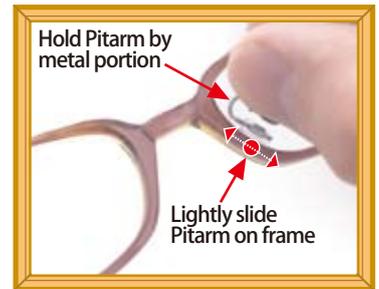
Clean the frames of any dust or debris. Determine the appropriate location for the Pitarm base to be attached to the frame. Once you have determined this location, apply the special acetate-bond to both sides of the frame. Be careful not to add too much bond.

4. GLUE



Apply the special acetate-specific bond to the bonding surface of the Pitarm. Wait 1-2 minutes. This will make the bond extra sticky and very strong.

5. ATTACH



Holding the pad arm by the metal portion, align the pad arm and lightly stick the bonding surface to the location on the frame that you previously determined in step 3. Gently slide the pitarm slightly up and down the region where the pad arm is to sit. Continue this until all air pockets are released between the two parts.

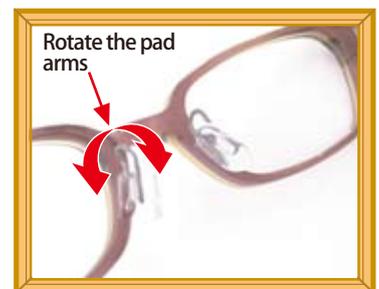
Note: If you do not remove the air between the frame and the Pitarm, the parts will not adhere properly and may be prone to falling off. Too much bond can increase this problem.

6. HARDENING



After several hours the bond will harden and the parts will be affixed. This time can be affected by humidity and temperature. Before the parts are firmly attached to each other, make sure that the left and right pad arms are evenly balanced on the frame.

7. ADJUST



Once the pad arms are sufficiently affixed to the frames, you may rotate the pad arms in and out to accommodate the finer adjustments necessary for a proper fit to customer's face. Please be sure to do final fitting only after the bond has had enough time to dry and harden completely.

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